



CURRENT SENSOR - LOW TCR PA0402 series 5%, 1% sizes 0402

RoHS compliant & Halogen free



Product specification- March 23, 2017 V.0



YAGEO Phícomp

YAGEO Phicomp

Chip Resistor Surface Mount

SERIES 0402

<u>SCOPE</u>

This specification describes PA0402 series current sensor low TCR with lead-free terminations metal substrate.

APPLICATIONS

- Consumer goods
- Computer
- Telecom / Datacom
- Industrial / Power supply
- Alternative Energy
- Car electronics

FEATURES

- Halogen-free Epoxy
- RoHS compliant
- Reduce environmentally hazardous wastes
- High component and equipment reliability
- Non-forbidden materials used in products/production
- Low resistances applied to current sensing
- Moisture sensitivity level: MSL I

ORDERING INFORMATION - GLOBAL PART NUMBER

Global part numbers are identified by the series, size, tolerance, packing type, temperature coefficient, taping reel and resistance value.

GLOBAL PART NUMBER

ΡA

PA <u>XXXX X X X XX XXXX L</u> (2) (3) (4) (5) (7) (I) (6) (I) SIZE 0402 (2) TOLERANCE $F = \pm 1\%$ $| = \pm 5\%$ (3) PACKAGING TYPE R = Paper taping reel(4) TEMPERATURE COEFFICIENT OF RESISTANCE J = ± 350 ppm/°C $L = \pm 150 ppm/°C$ (5) TAPING REEL 07 / 7W / 7T / 47 = 7 inch dia. Reel and specific rated power

Detailed power rating are shown in the Table 2.

(6) RESISTANCE VALUE

2.5 m Ω to 20 m Ω

(7) DEFAULT CODE

Letter L is the system default code for ordering only. (Note)

Resistance rule of g	global part
Resistance code rule	Example
	2U5 = 2.5m Ω
ORXXX	$0R001 = 1 m\Omega$
(2.5 to 50 mΩ)	$0R02 = 20 \text{ m}\Omega$

ORDERING EXAMPLE

The ordering code for a PA0402 0.25W chip resistor,TC350 value 0.0025Ω

(2.5mR) with $\pm 1\%$ tolerance, supplied in 7-inch tape reel with 10Kpcs quantify is: PA0402FRJ472U5L

NOTE

I. All our RChip products are RoHS compliant. "LFP" of the internal 2D reel label mentions "Lead-Free Process"



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MARKING					
PA0402					
1710102					
	No Marking				

CONSTRUCTION

Value = 2.5 m Ω

Fig. I

The resistors are constructed using outstanding TCR level material, which makes Yageo PA resistors excellent for current sensing application in battery charger circuit & DC-DC converter.

The composition of the resistive material is adjusted to give the approximate required resistance and is covered with a protective coating. Marking is printed on the top side of the resistor.

Finally, the three external terminations (Cu / Ni / matte Tin) are added, as shown in Fig. 2.

Outlines



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DIMENSION

Table I	For outlines, please refer to Fig	g. 4				
TYPE	RESISTANCE RANGE	POWER RATING	L (mm)	W (mm)	H (mm)	l⊤ (mm)
	2.5m Ω	1/16 W	1.00±0.10	0.55±0.10	0.30±0.10	0.25±0.10
PA0402	$5m\Omega \le R \le 10m\Omega$	1/8 W 1/6 W	1.00±0.10	0.55±0.10	Max. 0.40	0.25±0.10
	$12m\Omega \le R \le 20m\Omega$	1/6 VV 1/4 W	1.00±0.10	0.55±0.10	Max. 0.40	0.25±0.10

SERIES

0402

Note:

I. For relevant physical dimensions, please refer to construction outlines.

2. Please contact with sales offices, distributors and representatives in your region before ordering.

ELECTRICAL CHARACTERISTICS

Table	2							
SERIES	SIZE POWER RAT		ATING		TOLERANCE	RESISTANCE	TEMPERATURE COEFFICIENT	
		07	7W	7T	47		RANGE	OF RESISTANCE
PA	0402	1/16W	1/8W	1/6W	1/4 W	±1%,±5%	$2.5m\Omega$ $5 m\Omega \leq R \leq 20m\Omega$	±350 ppm/°C ±150 ppm/°C

Note: Please contact with sales offices, distributors and representatives in your region before ordering.

FUNCTIONAL DESCRIPTION

OPERATING TEMPERATURE RANGE

PA0402 Range: -55°C to +125°C

POWER RATING

Standard rated power at 70°C:

For detail power value, please refer to Table 2.

RATED VOLTAGE

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

 $V = \sqrt{(PxR)}$

Where

V = Continuous rated DC or AC (rms) working voltage (V)

P = Rated power (W)

 $R = Resistance value (\Omega)$





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<u>PACKING STYLE AN</u>	<u>ID PACKAGING QUAN</u>	<u>NTITY</u>				
Table 3 Packing style	and packaging quantity					
PACKING STYLE	REEL DIMENSION	PA0402				
Paper taping reel (R)	7" (178 mm)	10.000				

|--|

PAPER TAPE



Table 4	Dimensions of paper tape for relevant chip resistors size

SIZE	SYMBOL										Unit: mm
	A ₀	B ₀	W	Е	F	Po	Pı	P ₂	ØD₀	ØDı	т
PA0402	0.59±0.10	1.10±0.10	8.00±0.10	1.75±0.10	3.50±0.10	4.00±0.10	4.00±0.10	2.00±0.10	1.55±0.05	1.50±0.10	0.48±0.03

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REEL SPECIFICATION



- Table 5 Dimensions of reel specification for relevant chip resistors size

	QUANTITY _	REEL SIZE	SYMBOL					Unit: mm
SIZE	PER REEL	8 mm TAPE WIDE	А	Ν	С	D	Wı	W _{2 MAX.}
PA0402	10,000	7" (Ø178 mm)	178.0±1.0	60.0+1/-0	13.50±0.5	21.0±0.8	9.0±0.5	12.0±0.2

LEADER/TRAILER TAPE SPECIFICATION



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FOOTPRINT AND SOLDERING PROFILES

For recommended soldering profiles, please refer to data sheet "Chip resistors mounting".

FOOTPRINT



Table 6 Footprint dimensions

	RESISTANCE				Unit: mm
SIZE	RANGE	А	В	С	D
PA0402	2.5mΩ 5mΩ ≤ R ≤ 20mΩ	2.0	0.4	0.8	0.6

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TESTS AND REQUIREMENTS

Table 8 Test condition, procedure and requirements

TEST	TEST METHOD	PROCEDURE	REQUIREMENT
Short time overload	IEC60115-1 4.13	2.5 times of rated power for 5 seconds at room temperature	±(1%+0.0005 Ω) No visible damage
High Temperature Exposure	MIL-STD-202-Method 108	I,000 hours at maximum operating temperature depending on specification, unpowered	±(1.0%+0.0005 Ω)
		No direct impingement of forced air to the parts Tolerances: I25±5°C	
Moisture Resistance	MIL-STD-202-Method 106	Each temperature / humidity cycle is defined at 8 hours (method 106F), 3 cycles / 24 hours for 10d with 25°C / 65°C 95% R.H, without steps 7a & 7b, unpowered	±(0.5%+0.0005 Ω)
Operational Life/ Endurance	MIL-STD-202 Method 108	I,000 hours at 70±2°C applied RCWV	\pm (1.0%+0.0005 Ω)
	IEC 60115-1 4.25.1	I.5 hours on, 0.5 hour off, still air required	
Resistance to Soldering Heat	MIL-STD-202-method 210	Condition B, no pre-heat of samples	$\pm (0.5\% + 0.0005 \Omega)$
		Leadfree solder, 260°C, 10 seconds immersion time	No visible damage
		Procedure 2 for SMD: devices fluxed and cleaned with isopropanol	
Thermal Shock	MIL-STD-202 Method 107	-55/+125°C, Number of cycles is 300.	±(1%+0.0005 Ω)
		Devices mounted.	No visible damage
		Maximum transfer time is 20 seconds.	
		Dwell time is 15 minutes. Air -Air	
Solderability	J-STD-002 test B	Electrical Test not required	Well tinned
- Wetting		Magnification 50X	(>95% covered)
		SMD conditions:	No visible damage
		l st step : method B, aging 4 hours at 155 °C dry heat	
		2nd step : leadfree solder bath at 245±3 ℃	
		Dipping time: $3\pm$ 0.5 seconds	
Board Flex / Bending	IEC 60115-1 4.33	Chips mounted on a 90mm glass epoxy resin PCB (FR4), Bending for 0402=2 mm	±(1.0%+0.0005 Ω)
		Holding time: Min.60 seconds	

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<u>REVISION HISTORY</u>								
REVISION	DATE	CHANGE NOTIFICATION	DESCR	IPTION				
Version 0	Mar. 23, 2017	-	- New datasheet for automotive grade current sensor –PA0402 series.					

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