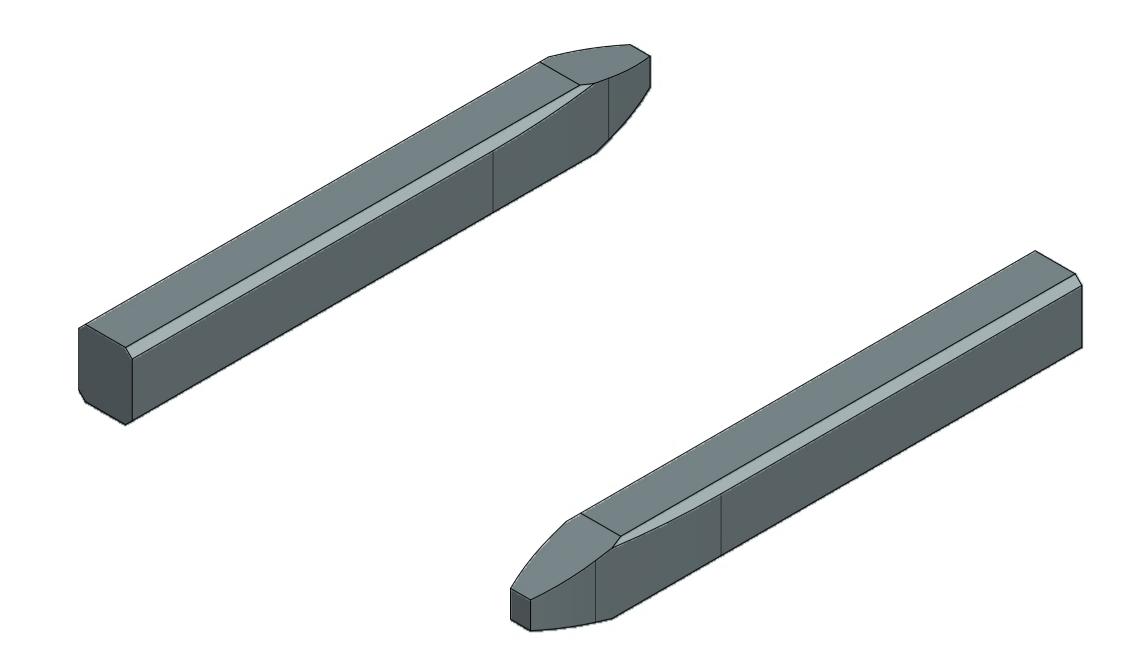


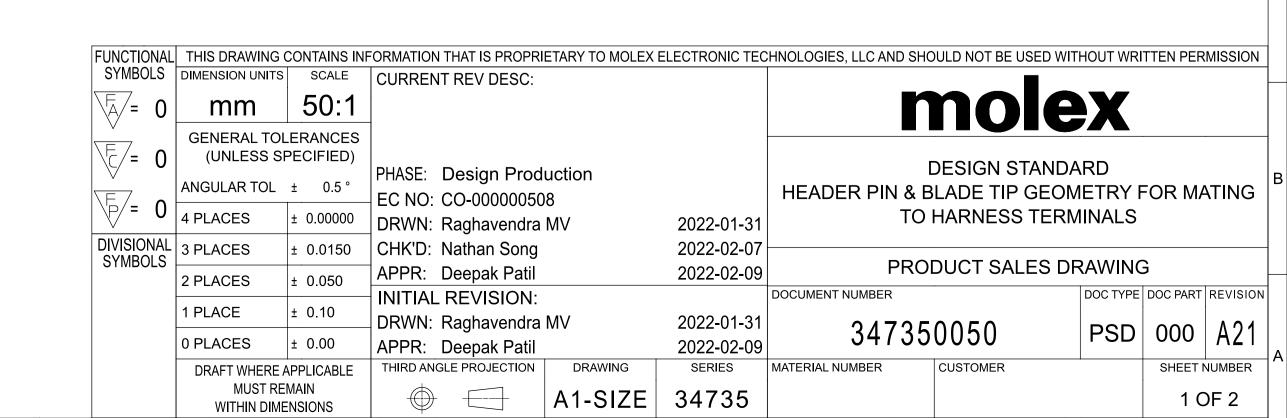
NOTES

- 1. GENERAL:
- 1.1. ALL PRODUCT SPECIFICATIONS AND THEIR RELATED DOCUMENTS USING THIS FEATURE MUST REFERENCE THIS DOCUMENT AS THE CONTROLLING SPECIFICATION AND USE THE SAME BALLOON NUMBERS.
- 1.2. COMPLIANCY TO THIS DOCUMENT:
 - a) COMPLIANCY MAY BE CLAIMED BY MEETING THE REQUIREMENTS IN THIS SPECIFICATION WITH THE DEVIATION IDENTIFIED AND MAY BE REFERENCED IN OTHER DOCUMENTS (DRAWINGS, DVP&R, ETC.) AS 'CONFORMS TO MOLEX 347350050 REV X.X'.
 - b) PRODUCTS DESIGNED AFTER THE DATE OF RELEASE OF THIS DOCUMENT SHALL BE COMPLIANT TO THE CURRENT REVISION OF THIS DOCUMENT.
 - c) PRODUCTS THAT HAVE MET PREVIOUS REVISION(S) OF THIS DOCUMENT SPECIFICATION SHALL STILL BE CONSIDERED 'MOLEX STANDARDS COMPLIANT' TO THOSE REVISIONS AND DO NOT NEED TO BE RE-VALIDATED.
- 1.3. DEVIATIONS TO THIS DOCUMENT ARE ALLOWABLE UNDER THE FOLLOWING CONDITIONS:
 - a) ALL DEVIATIONS SHALL SHOW EQUAL OR BETTER PERFORMANCE (ELECTRICAL/MECHANICAL) AS REQUIRED BY VALIDATION SPECIFICATION.
 - b) EXCEPTIONS ARE CLEARLY IDENTIFIED ON THE PRODUCT SPECIFICATION.
 - c) ALL DEVIATIONS ARE APPROVED BY THE FOLLOWING INDIVIDUALS:
 - PERSON WHO HAS INTERFACE RESPONSIBILITY
 - PERSON WITH DESIGN STANDARD APPROVER AUTHORITY
 - d) ALL RECORDS OF DEVIATION APPROVALS SHALL BE INCLUDED WITH CHANGE NOTICE DOCUMENTATION.
- 2. DESIGN MATERIALS:
- 2.1. BASE MATERIAL TYPE: COPPER ALLOY
- 3. DESIGN GEOMETRY:
- 3.1. THE 3-D CAD DATA IS BASIC (WITHOUT TOLERANCE) AND MASTER FOR THIS PART WITH EXCEPTION TO UNDERLINED DIMENSIONS. DIMENSIONAL INFORMATION NOT SHOWN ON THIS DRAWING IS DEFINED BY THE DATA FILE AT ITS LATEST REVISION.
- 3.2. PRODUCT DESIGN MODEL NUMBER(S): SEE BOM TABLE
- 3.3. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5-2009
- 3.4. EDGES OF UNDEFINED SHAPE PER ISO 13715.
- 3.5. DIMENSIONS AND TOLERANCES APPLY BEFORE AND AFTER PLATING.
- 3.6. GENERAL TOLERANCES: SEE TITLE BLOCK
- 4. DESIGN MANUFACTURING:
- 4.1. ANY REMAINING PROCESS LUBRICANT MUST NOT VARNISH OR DEGRADE ELECTRICAL PERFORMANCE. PROCESS LUBRICANTS SHOULD BE APPROVED BY THE RESPONSIBLE ENGINEER.
- 4.2. ALLOWABLE BURR: 0.03mm MAX UNLESS OTHERWISE SPECIFIED
- 4.3. FOR UNPLATES BLADES TOOLING MARKS SPANNING ACROSS OR ALONG THE INTERFACING PROFILE OF THE BLADE SHOULD BE FURTHER INSPECTED. A TOOLING MARK DEEPER THAN 1 MICRON SHOULD NOT BE ACCEPTED.

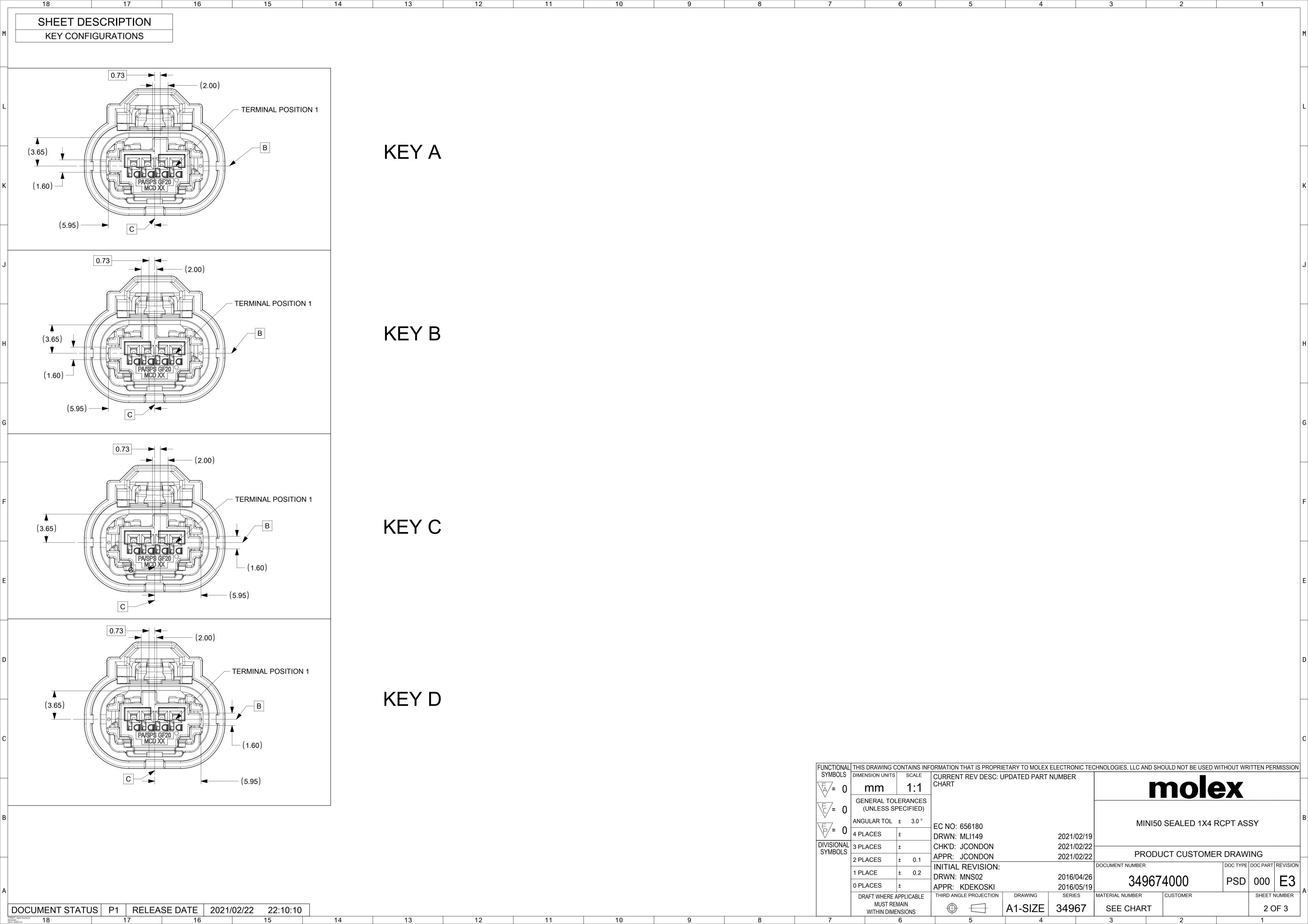


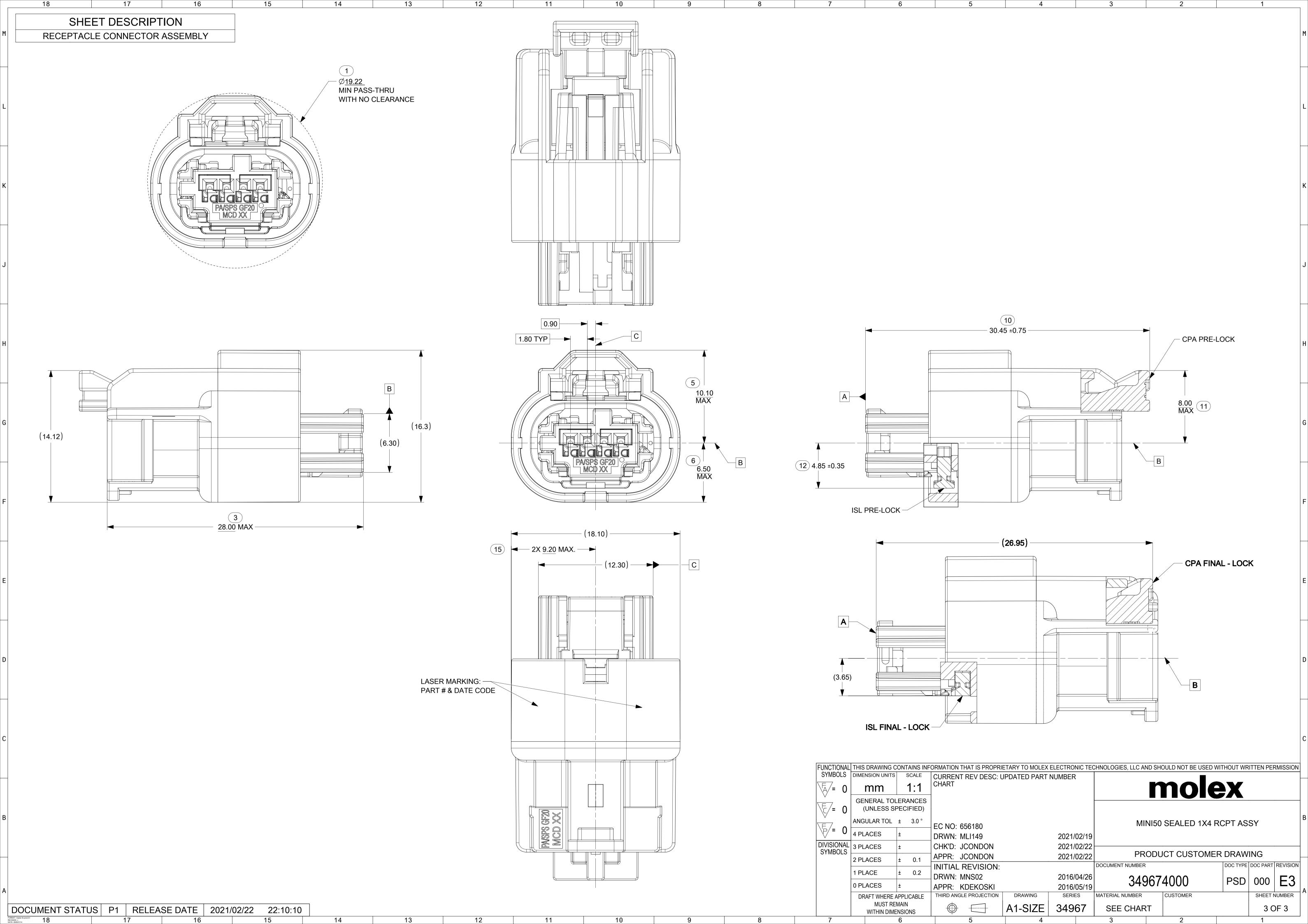
SCALE 50:1

0.5 MM PIN VIEW SHOWN FOR REPRESENTATION PURPOSES ONLY



18	17 16	15 14	13 12	11	10 9	8 7	6 5	4	3	2	1
	TABLE OF CONTENTS				PART NUMB	BER AND MATING INTERFA	ACE CHART				
M SHEET NO.	SHEET DESCRIPTION		PART NUMBER	KEY	COVER COLOR	TERMINAL POSITION	IS PLUGGED CPA	INCLUDED	INTERFACE	E PART NUMER	
1	NOTES AND BOM		349674001	Α	BLACK	NONE		YES	349	684801	
2	CONFIGURATIONS		349674002	В	LIGHT GRAY	NONE		YES	349	0684802	
3	RECEPTACLE CONNECTOR ASSEMBLY	,	349674003	С	DARK GRAY	NONE		YES	349	0684803	
			349674004	D	STONE GRAY	NONE		YES		0684804	
L			349674021	Δ	BLACK	2		YES		0684801	
				A		NONE					
			349674005	A	BLACK	NONE		NO		0684801	
_			349674006	В	LIGHT GRAY	NONE		NO		0684802	
			349674007	С	DARK GRAY	NONE		NO	349	0684803	
			349674008	D	STONE GRAY	NONE		NO	349	684804	
(349674025	Α	BLACK	2		NO	349	684801	
			349674051	Α	BLACK	1, 2		YES	349	684801	
J - - G	1X4	1. GENERAL: A. APPLICATION SPE -CONTAINS: CONNECTO MATING, SE CHECKING, B. TERMINALS TO BE MOLEX CTX FOR INFOR PRODUCT S C. CONNECTOR PRO CONTAINS: RATINGS A	ESS OTHERWISE SPECIFIED ECIFICATION SEE: AS-34894-0001 PRODUCT INTRODUCTION, PRODUCT SOR ASSEMBLY, PACKAGING INFORMATION ERVICE INSTRUCTIONS, ELECTRICAL CO., CRIMPING, AND TROUBLESHOOTING. E USED WITH THIS ASSEMBLY: K50 SEALED RECEPTACLE TERMINALS MATION ON TERMINALS SEE MOLEX DRESPECIFICATION PS-34905-001. DDUCT SPECIFICATION SEE 349670001 FOR PRODUCT INTRODUCTION, PRODUCT SAND PRODUCT VALIDATION. TO USCAR 2 REV 6.	ON, CONNECTOR ONTINUITY AWING 349050400 AN	TERMINAL POSITION 1	1.80 PITCH	TERMINAL POSITION 4 CON	NECTOR HOUSING	TOR POSITION ASS	SURNCE (CPA)	
-			ATE WITH DEVICE INTERFACE AS SPECII	FIED IN PART NUMBE	R AND INTERFACE		RING SEAL				
			X DRAWING 349684800 FOR INTERFACE								4050 011
			PED WITH ISL IN PRE-LOCK POSITION (SI CIFICATION PER MOLEX DRAWING: PK-3		W SHEET 3).				E3	UPDATED PART NUM	
•			IN COMPLIANCE TO MOLEX CHEMICAL S						E2	ADDED PN 3496 ADDED NOT	
		PRODUCTS AND P	PACKAGING SPECIFICATION: ES-40000-50	016		TERMINIAL LIQUIDING				REMOVED TERMINAL (
		H. DATA MUST BE SI (COMPANY ID#132	UBMITTED UNDER THE MOLEX PART NU	IMBER TO IMDS		TERMINAL HOUSING			E1	NOTES. ADDED REF	
		(COMPANT ID#132	.55)			· ·				DATUMS.	
		2. DESIGN - MATERIA	ALS:						E	TERMINAL HOUSING	RIBS AD
Ē			ISING: SPS/NYLON GF20 BLACK						D1	UPDATED INFORMATION	
		TERMINAL HOUSIN COVER:	NG: SPS/NYLON GF20 BLACK SPS/NYLON GF20 COLORS IN PAF	T NUMBER CHART						COVER GEOMETRY TOLERANCE CHANG	
		ISL:	SPS GF30 NATURAL	AT NOMBER OF MART						CHANGES	,
-		MAT SEAL:	INHERENTLY LUBRICATED SILICO		COVE	ER—			C2	UPDATED PART NUM	
		RING SEAL: CPA (OPTIONAL):	INHERENTLY LUBRICATED SILICO PBT GF30 RED	NE RUST RED			/ INDEPENDEN	T SECONDARY LOCK (I	SL) C1	CORRECTIONS & CLA	RIFICATI
		CFA (OF HONAL).	PDT GF30 KLD						С	GEOMETRY CHA	
		3. DESIGN - GEOME	TRY:						B2	ADDED LASER MARKIN	
			TA IS BASIC (NO TOLERANCE) AND MUS	T BE TAKEN FROM					B2 B1	UPDATED INTERFAC	
			TITS LATEST REVISION. ENSIONS AND TOLERANCES PER ASME	Y14 5M-2009					B	COMPONENT MODE	
			IMENSIONED DETAILS PER ISO13715	111.0111 2000					A1	UPDATED VIEWS & INTE	
			N AS SHARP TO BE R 0.2 MAX.				INS	SPECTION NUMBER	R LOG A	MINOR UPDA	
			L BE 0.15 MAX RAISED IN 0.25 MAX RECI					NUMBER: 15	1	INITIAL RELE	
			ECYCLING CODE, CAVITY ID, VENDOR ID MATERIAL NUMBER.	PENTIFICATION,			ADDEI	D: VED: 2,4,7,8,9,13,14	4 REV	REV DESCRIP	
			SHALL MEET COSMETIC STANDARD PS	-45499-002 (Class B).		FUNCTIONAL T	THIS DRAWING CONTAINS INFORMATION THAT IS		•		
_			R MARKED WITH PART NUMBER AND DA			SYMBOLS	DIMENSION UNITS SCALE CURRENT REV D	ESC: UPDATED PART NUM			
		FOR HAND CLEAR	RANCES REQUIRED FOR MATING THE CONNECTORS	ONNECTOR, REFER I	O USCAR 25-3 SECTION 8/8	🕎 - 0	mm 1:1 CHART			mole	K
		TORTIANDTEOU	CONNECTION.			\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	GENERAL TOLERANCES (UNLESS SPECIFIED)				
3							ANGULAR TOL ± 3.0 °			MINI50 SEALED 1X4 RCPT	T ASSY
						= 0	EC NO: 656180 4 PLACES ± DRWN: MLI149		2021/02/19	WIN 1100 GENEED TAX FROM	7,001
						DIVISIONAL 3 SYMBOLS	PLACES ± CHK'D: JCOND	ON 2	2021/02/22		
							2 PLACES ± 0.1 APPR: JCOND	ON 2	2021/02/22	PRODUCT CUSTOMER DR	RAWING OC TYPE DOC PAI
							INITIAL DEVICE	NON:	DOCUMENT NO	JMBER IDOC	
-							INITIAL REVISOR DRWN: MNS02		2016/04/26 DOCUMENT NU		
						1	1 PLACE ± 0.2 DRWN: MNS02 O PLACES ± APPR: KDEKC	2 2 2 3 5 8 1	2016/04/26 2016/05/19	349674000 P	PSD 000
DOCUMENT STAT	US P1 RELEASE DATE 2021/02/22	22:10:10				1	1 PLACE ± 0.2 DRWN: MNS02	2 2 SKI 2 ECTION DRAWING	2016/04/26	349674000 P	PSD 000 SHEET





	INTERFACE NOTES AND BOW	1 CENEDAL:	1x4, KEY A, BLACK	BLACK 349684801 A
	INTERFACE KEY CONFIGURATIONS	1. GENERAL:	1x4, KEY B, LIGHT GRAY L	LIGHT GRAY 349684802 B
3	INTERFACE DEFINITION	DEFED TO HOAF # 100AD 40 00AB FOTOD OF HOE! IN FOR AND HOAF # 100AD A DEFENDING	1x4, KEY C, DARK GRAY	DARK GRAY 349684803 C
4	INTERFACE DATUM TARGETS	REFER TO "SAE/USCAR 12 CONNECTOR GUIDELINES" AND "SAE/USCAR 2 PERFORMANCE		STONE GRAY 349684804 D
		SPECIFICATION FOR AUTOMOTIVE ELECTRICAL CONNECTOR SYSTEMS" FOR ADDITIONAL	TAT, INC. D, OTOINE OIVAL	
		REQUIREMENTS.		
		0 DECION 144TEDIA 0		
		2. DESIGN - MATERIALS:		
K		a. HOUSING: SPS/NYLON 20% GLASS FILLED OR EQUIVALENT		K
		FLAMMABILITY REQUIREMENT: PER ISO3795 OR GM3191		
		1. BURN RATE 100mm/MIN MAXIMUM		
		2. MATERIAL MUST BE SELF EXTINGUISHING		
		b. BLADE TERMINAL: SEE MOLEX SALES DRAWING 347350050. FOR MATERIAL, DIMENSIONAL, PLATING		
		AND COATING REQUIREMENTS AND ANY BLADE TERMINAL DESIGN INFORMATION NOT SHOWN ON		
J		REFERENCED OR THIS DRAWING SEE EWCAP DWG NO. EWCAP-001.		J
		1. TIN PLATING: 2.5-4.0 MICROMETERS MATTE TIN OVER 1.25-2.25 MICROMETERS DUCTILE SULFAMATE NI	IICKEL	
		2. SILVER PLATING: 1.9-3.3 MICROMETERS SILVER OVER 1.0-1.8 MICROMETERS DUCTILE SULFAMATE NIC		
		ANTI-TARNISH: SYNTHETIC HYDROCARBON CONTACT SURFACE FINISH OR		
		EQUIVALENT APPLIED WITHOUT VOID TO CONTACT AREA		
		EQUIVALENTAL FILE WITHOUT VOID TO CONTACT AINLA		
		c. STANDARD COLORS FOR KEYING (SEE CHART). DEVATION REQUIRES APPROVAL		
п		OF AUTHORIZED PERSON.		
П		OF AUTHONIZED FEROUN.		H
		3. DESIGN - GEOMETRY:		
		J. DESIGN - GEOIVIETAT.		
		A THE 2 D CAD DATA IS DASIC (MITHOLIT TOLEDANICE) AND THE MARCED FOR THIS DART		
		a. THE 3-D CAD DATA IS BASIC (WITHOUT TOLERANCE) AND THE MASTER FOR THIS PART		
		WITH THE EXCEPTION OF UNDERLINED DIMENSIONS. DIMENSIONAL INFORMATION NOT SHOWN		
		IN THIS DRAWING IS DEFINED BY THE DATA FILE AT ITS LATEST REVISION. 5. PRODUCT DESIGN MODEL NUMBER(S): SEE MATING INTEREACE CHART.		
G		b. PRODUCT DESIGN MODEL NUMBER(S): SEE MATING INTERFACE CHART		G
		c. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 2009		
		d. GENERAL TOLERANCES: SEE TITLE BLOCK		
		e. EDGES AND UNDIMENSIONED DETAILS PER ISO13715		
	1X4	f. CORNERS SHOWN AS SHARP TO BE R 0.2 MAX.		
	1/4	g. LETTERING SHALL BE 0.15 MAX RAISED IN 0.25 MAX RECESS PAD.		
		THIS INCLUDES RECYCLING CODE, CAVITY ID, VENDOR IDENTIFICATION,		
F		AND CUSTOMER MATERIAL NUMBER.		F
		(FOR SMALL PARTS: LETTERING SHALL BE 0.10 MAX RAISED IN 0.15 MAX RECESS PAD)		
		4. DESIGN - MANUFACTURING:		
		a. ALLOWABLE FLASH MAX 0.20 HIGH BY MAX 0.13 THICK.		
		b. ALLOWABLE SPLIT/PARTING LINE MISMATCH 0.2 MAX.		
_		c. EJECTOR PIN MARKS TO BE FLUSH TO 0.25 MAX DEPRESSED. LOCATION		
트		MUST BE APPROVED BY PRODUCT ENGINEERING. EJECTOR PIN MARKS NOT		E
		PERMISSIBLE ON OR NEAR DATUM TARGET AREA.		
		d. ALLOWABLE GATE VESTIGE FLUSH TO 0.25 MAX RECESS. LOCATION		
		MUST BE APPROVED BY PRODUCT ENGINEERING.		
		e. NO EXTERNAL MOLD RELEASE AGENT ALLOWED DURING MANUFACTURING.		
		f. NO PARTING LINES, MISMATCHES OR EJECTOR MARKS PERMISSIBLE WITHIN		
		THE INDICATED SURFACE. TOOLING FOR INDICATED SURFACE MUST BE PROCESSED		
D		TO A SURFACE FINISH OF NTMA #70 (400 PAPER).		REMOVED ICD-27A. CHANGED ICD-12
		g. BLADE TERMINAL ENVIRONMENTAL BARRIER (USED WITH SILVER PLATED TERMINALS) SHALL NOT BE		C4 REMOVED ICD-27A. CHANGED ICD-12 AND ICD-28
		PRESENT ON ANY SURFACE OTHER THAN THE BLADE TERMINALS		
		h. NO PARTING LINES, FLASH, MISMATCHES OR EJECTOR MARKS PERMISSIBLE ON		C3 ADDED SEE NOTE 2b TO PIN DETAILS,
		THE INDICATED NOSE SURFACE OR TRANSITION TO INTERNAL SHROUD SURFACE.		SHEET 3
				C2 REMOVED SUBJECT TO CHANGE NOTE
				REVISED NOTES. SIMPLIFIED
C				DIMENSIONING. REMOVED ICD-17, 19,
				$\begin{array}{c ccccccccccccccccccccccccccccccccccc$
			INSPECTION NUMBER LO	G ADDED ICD-3A, 7A, 8A, 9A, 27A. ADDED FP TO 12, 13, 16.
			LAST NUMBER: ICD-30	ADDED FF 10 12, 13, 10.
			ADDED:	C GEOMETRY CHANGES
			REMOVED: ICD-27A	REV REV DESCRIPTION
			QUALITY THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECT	RONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION
В			SYMBOLS SCALE GENERAL DIMENSION UNITS SCALE	B
			TOLERANCES (UNLESS SPECIFIED) mm 1:1	molex [®]
			= 0 CONTRACTOR (UNLESS SPECIFIED) DRWN BY DATE	
				4/21
			A PLACES L	
				MINI50 SEALED 1X4 INTERFACE
			3 PLACES ±	
			Z Z PLACES ± 0.1 APPR BY DATE	
			$\frac{1}{6} = 0$ $\frac{6}{6} = 0$ $\frac{6}{1} = 0$ $\frac{1}{6} = 0$ $\frac{1}{1} = 0.2$ KDEKOSKI 2016/0	5/04 PRODUCT CUSTOMER DRAWING
A				SERIES MATERIAL NUMBER CUSTOMER A
				TION 34968 SEE CHART
			= 0 DRAFT WHERE APPLICABLE	
DELEACE CO	A DELEAGE DATE 200 Maria 15 To		MUST REMAIN A1 WITHIN DIMENSIONS A1 WITHIN DIMENSIONS A1 WITHIN DIMENSIONS MUST REMAIN A1 WITHIN DIMENSIONS A1 WITHIN DIMENSIONS WITHIN DIMENSIONS A1 WITHIN DIMENSIONS WITHI	
RELEASE STATUS P1 FORMAT: E-prod-A1 REVISION: G 1.8	1 RELEASE DATE 2021/03/24 15:08:42	14 13 12 11 10 0	7 6 5 7	349684800 PSD 000 1 OF 4
DATE: 2015/12/14 I O	10 15	17 10 12 11 10 Y 8	ı 0 5 4	U L I

MATING INTERFACE CHART

COLOR

BLACK

DESCRIPTION

1x4, KEY A, BLACK

MODEL NUMBER

349684801

KEY

Α

18

SHEET NO.

17

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SHEET DESCRITION

INTERFACE NOTES AND BOM

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NOTES: VALID UNLESS OTHERWISE SPECIFIED

11

